

Perfect Brake Job. Every time.



- MODELS:**
- PFM 9.2
 - PFM 9.0
 - PFM900
 - VBG620

● **TURNING ROTORS - GM TRUCKS**

The following should help you in cuttings rotors on 1500–3500 Series GM Trucks using a Pro-Cut on-car brake lathe (pre-2005 model lathes). —JOE G.

1500 F&R

50-691rev7 adapter or higher, 30-791 spacer, 50-499 7-hole or 50-498 slide plate. If there is a locking rear end, index and disconnect the drive shaft.

2500-3500 SRW F&R

50-683 adapter, 50-499 7-hole or 50-498 slide plate. If there is a locking rear end with floating axles, index and pull the axle on the side that you are turning. Stabilize the opposing side rotor with a spacer and 2 lug nuts to prevent the e-brake shoe from catching, which may cause difficulty with lateral runout compensation.

3500 DRW 8-lug F

50-935rev4 or higher, 50-499 7-hole or 50-498 slide plate.

3500 DRW 8-lug R

50-683 adapter, 30-791 spacer, 50-499 7-hole or 50-498 slide plate, 50-497 reach ext. plate. If there is a locking rear end with floating axles, index and pull the axle on the side that you are turning. Stabilize the opposing rotor with a spacer and 2 lug nuts to prevent the e-brake shoe from catching, which may cause difficulty with lateral runout compensation.

3500HD DRW 5-lug F

50-935rev4 or higher, 50-499 7-hole or 50-498 slide plate.

3500HD DRW 10-lug R

50-935rev4 or higher, 50-006 stand offs, 50-499 7-hole or 50-498 and 50-497 reach ext. plate. If there is a locking rear end with floating axles, index and pull the axle on the side that you are turning. Stabilize the opposing side rotor with a spacer and 2 lug nuts to prevent the e-brake shoe from catching, which may cause difficulty with lateral runout compensation.

Contact the Pro-Cut Service Department with any questions: 800-543-6618.



Now with factory-trained sales and service across the country!