



TECH BULLETIN

#38

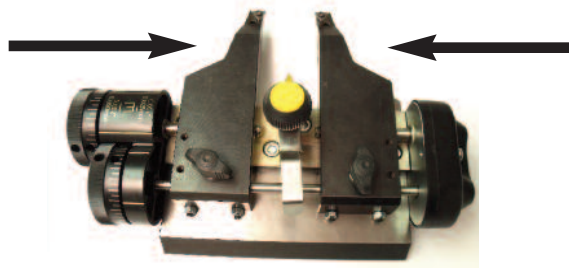
TECH SUPPORT: phone: 800-543-6618, Prompt #2 email: joeg@procutusa.com
All Pro-Cut technical service bulletins: www.procutusa.com/bulletins.aspx
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50-1200 Gib Screw and Jam Nut Adjust

When adjusting the tension on the 50-1200 cutting arms:

Be sure that the arms have no lateral movement. The arms must move smoothly when the dial knobs are turned.

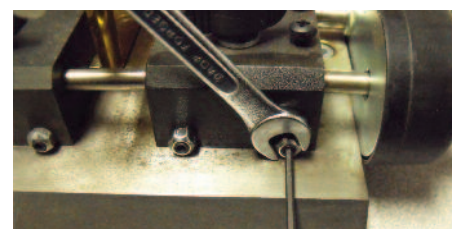
Cutting arms should have NO lateral movement.



When adjusting the gib screws on the back of the arms, do not allow the “point” of the 7mm jam nut to come in contact with the tool holder plate. The flat part of the nut, not the point, should be facing down. (See picture below, left.)



FLAT part of nut should be facing down. In this picture the point of the nut is facing down.



If jam nut is pointing down, slightly back it off so that the flat part of the nut is facing down. Hold it in place with the 7mm wrench and use the 2mm Allen wrench to draw in the nut until it is against the cutting arm. (See picture above-right.) Test the cutting arms for lateral movement as well as smooth, tight movement.

Contact the Pro-Cut Service Department at 800.543.6618, Prompt #2 with any questions.

PRO-CUT INTERNATIONAL is the world leader in rotor matching systems and on-car brake lathes. The company is located in West Lebanon, NH.