



TECH BULLETIN

#76

TECH SUPPORT: phone: 800-543-6618, Prompt #2 email: service@procutusa.com
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50-1299 Assembly and Adjustment

The 50-1299 will come with a top lock lever in addition to a pin to prevent the lever from swinging around and contacting the rotor. The 50-1299 is capable of extending the cutting arms up to 97mm for larger rotors. It is also easily upgraded to work with both G2X and GYR systems.

ASSEMBLY INSTRUCTIONS

STEP 1

REMOVE PLASTIC SHIPPING CAP FROM M8 CLAMPING STUD.

C. M8 INDEXABLE LEVER

B. SPRING WASHER (CONE POINTING UP)

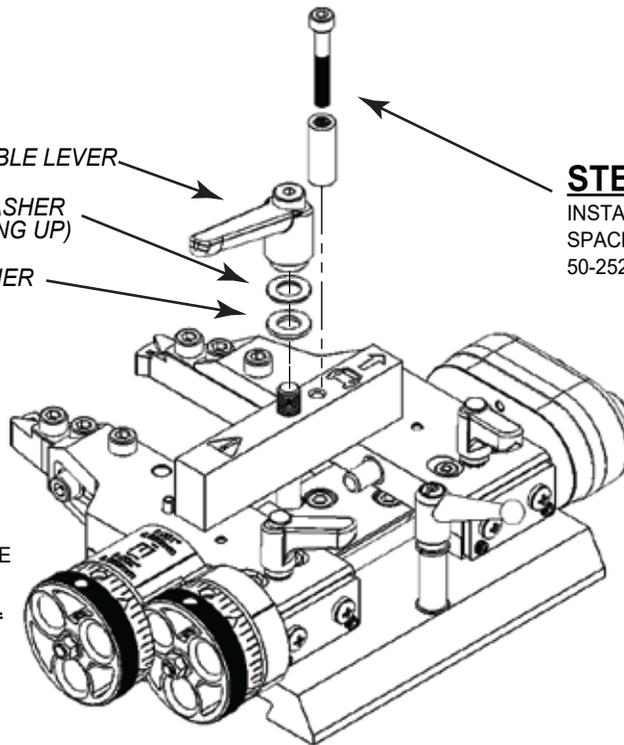
A. FLAT WASHER

STEP 3

INSTALL M5 X 35 SCREW THROUGH SPACER AND INTO THREADED HOLE IN 50-252 CLAMPING BLOCK.

STEP 2

- A. INSTALL FLAT WASHER ONTO STUD.
- B. INSTALL SPRING WASHER WITH CONE POINTING UP.
- C. INSTALL M8 INDEXABLE LEVER UNTIL TIGHT. WITH LEVER POINTING TOWARD THE ADJUSTMENT DIALS.



Contact the Pro-Cut Service Department at 800.543.6618, Prompt #2, with any questions.

PRO-CUT INTERNATIONAL is the world leader in rotor matching systems.
 The company is located in West Lebanon, NH.

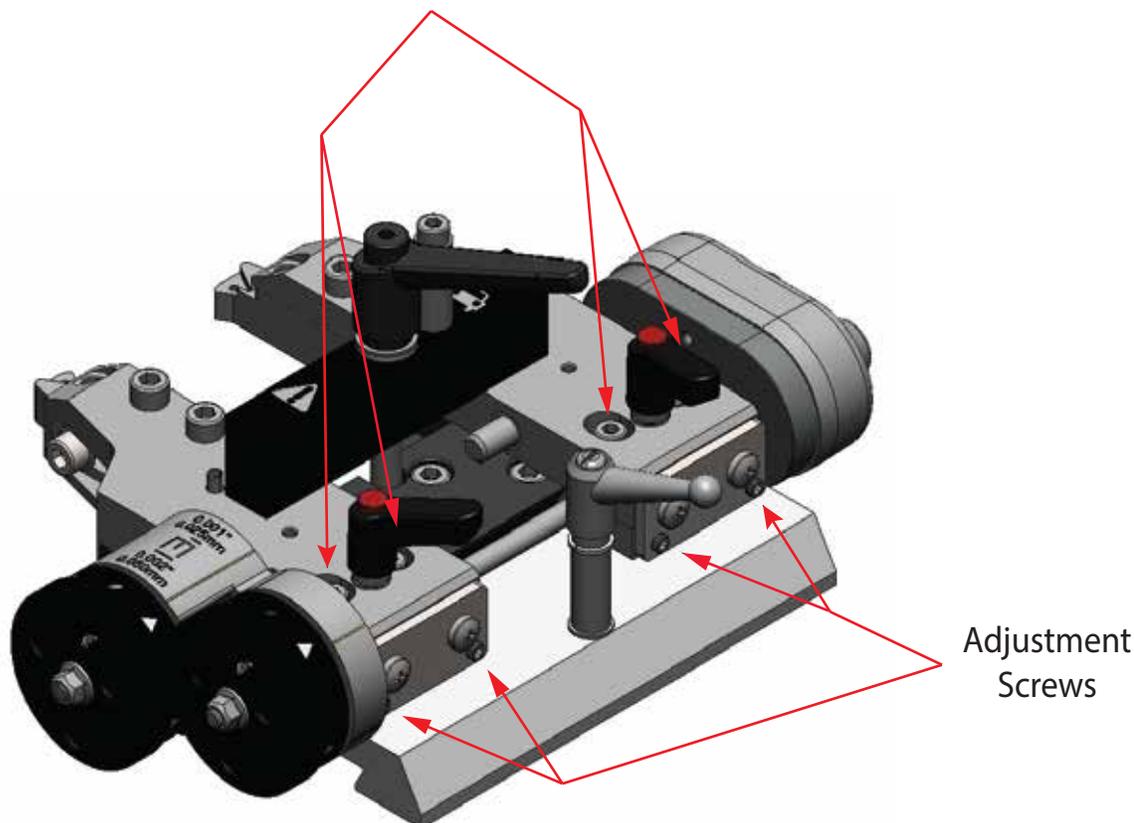


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Do Not Adjust Wedge Location Screws on 50-1299



ADJUSTMENT INSTRUCTIONS

1. Locate the 4 adjustment screws on the back of the cutting arms
2. To adjust the loose arm, loosen the two Allen screws using a 2.5mm Allen wrench
3. Tighten the screw until it touches
4. Then back off 1/8 of a turn
5. Test the arm for looseness. (repeat steps 2 thru 4 if necessary)
6. Test the cutting head

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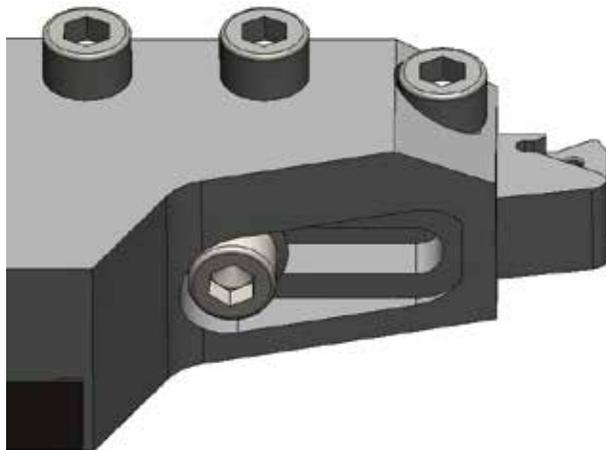
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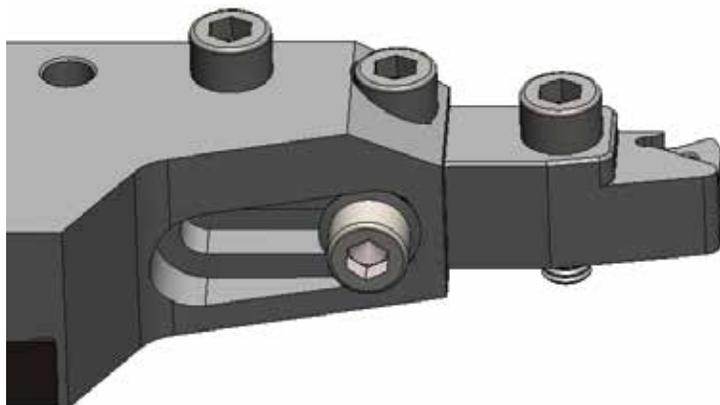
Extending the Cutting Arms Out

This adjustment can be done to change the length of the cutting arms

1. Remove the three top screws
2. Loosen the side screw
3. Slide out the arm/tip insert holders
4. Install the screws starting with the second threaded hole from the back of the arm
5. Tighten all the arm screws



The cutting arm reaches 77 mm (3") in the shortest position



The cutting arm reaches 97 mm (3.8") in the longest position

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